

Work Order ID 83739

83739

Page 1

April-24-12 1:27:06 PM

Item ID: D412-630-033

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Heli Access Step LH Folding

Stop *NS2*

Start Date: 24/04/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 08/05/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLCJ

Date: 12/04/24 Tooling:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D412-630	Rev M

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & create labels per PPP D412-630-033 CHG003

110

0.00

110

Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg D412-630 p.14
Coat all hardware with LPS3 rust inhibitor
A/R LPS3 batch: M117312
COAT exposed HARDWARE WITH LPS PROCYON
A/R LPS PROCYON BATCH: M114576

4X

Ø

12/05/01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

83739

April-24-12 1:27:06 PM

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Heli Access Step LH Folding

Start Date: 24/04/2012 **Start Qty:** 4.00

4

Cust Item ID:

Required Date: 08/05/2012 **Req'd Qty:** 4.00

4

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:**

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

**Insp.
Stamp**

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

140

QC4- 100% Inspect kits for completeness

0.00

140

QC

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID 83739

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Item ID: D412-630-033

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Heli Access Step LH Folding

Stop ***NS2***

Start Date: 24/04/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 08/05/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

0.00

150

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D412-630-033

Location:

PPP Rev: A

4x

SD

12-05-02

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

12/5/2

12-05-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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10

Work Order ID: 83739

83739

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 24/04/2012

Required Date: 08/05/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 06-11-08 JLM
IPP rev B ecn 1019, added d2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2012-107

Manufactured No

110 Each 0.0000 1 4

D2012-107

Clevis

B82039(4)**

EP 12/05/01

D2803-041

Manufactured No

110 Each 8.0000 1 4

D2803-041

Bracket Assembly

**

EP 12/05/01

Location

Loc Qty

Loc Code

ST144

1

80256

1

ST147

7

74804

1

77931

1

79184

1

82375

4

D2804-041

Manufactured No

110 Each 4.0000 1 4

D2804-041

Bracket Assembly

**

EP 12/05/01

Location

Loc Qty

Loc Code

GA

4

ST

-4

ST150

4

80257

4

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83739

83739

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 24/04/2012

Required Date: 08/05/2012

Start Qty: 4.00

Required Qty: 4.00

D2807-041 Manufactured No

110 Each 18.0000 2 8

D2807-041

Door prop

**

EP 12/05/01

Location

Loc Qty

Loc Code

ST018

18

60540

2

68494

5

81995

11

8

D2813 Manufactured No

110 Each 22.0000 2 8

D2813

Washer

**

EP 12/05/01

Location

Loc Qty

Loc Code

ST018

22

69386

1

79691

1

80848

20

8

D3562-041 Manufactured No

110 Each 0.0000 1 4

D3562-041

Step Assembly, LH

*B81121 (40) ***

EP 12/05/01

D3395-1 Manufactured No

110 Each 27.0000 4 16

D3395-1

Bushing

**

EP 12/05/01

Location

Loc Qty

Loc Code

ST041

27

71563

8

81118

19

3

B82021 (130)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83739

83739

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 24/04/2012

Required Date: 08/05/2012

Start Qty: 4.00

Required Qty: 4.00

AN3C21A Purchased No

110 Each 58.0000 2 8

AN3C21A

BOLT

**

EP 12/05/01

Location

Loc Qty

Loc Code

ST352

58

109148

2

119798

36

120781

20

8

AN8C16 Purchased No

110 Each 36.0000 2 8

AN8C16

Bolt

**

EP 12/05/01

Location

Loc Qty

Loc Code

ST343

36

106066

2

120578

14

120832

20

86 M121593 22

AN310C8 Purchased No

110 Each 44.0000 2 8

AN310C8

Nut

**

EP 12/05/01

Location

Loc Qty

Loc Code

ST344

24

118378

2

120644

2

120769

20

ST347

20

121068

20

2 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 83739

83739

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 24/04/2012

Required Date: 08/05/2012

Start Qty: 4.00

Required Qty: 4.00



MS24665-302

Purchased

No

110

Each

198.0000

82.248

MS24665-302

Cotter Pin

**

Handwritten: 12/05/01
M117460 (84)

Location

Loc Qty

Loc Code

ST309

198

120521

198

NAS1515H3

Purchased

No

110

Each

214.0000

4

24

NAS1515H3

Washer

**

Handwritten: 12/05/01

Location

Loc Qty

Loc Code

ST277

214

118078

6

119438

4

120142

11

120518

26

120770

67

121415

100

24

NAS1515H5L

Purchased

No

110

Each

98.0000

4

16

***NAS1515H5I ***

WASHER

**

Handwritten: 12/05/01

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

58

119902

3

121068

25

121444

30

Handwritten: 9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 83739

Parent Item: D412-630-033

Parent Item Name: Heli Access Step LH Folding

83739

D412-630-033

Start Date: 24/04/2012

Required Date: 08/05/2012

Start Qty: 4.00

Required Qty: 4.00

NAS1515H8

Purchased

No

110

Each

89.0000

4

16

NAS1515H8

Washer

**

Location

Loc Qty

Loc Code

ST277

89

111275

4

111411

35

121068

50

16

MS21043-3

Purchased

No

110

Each

1,171.000

4

16

MS21043-3

Nut

**

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

140

120693

140

ST301

959

118077

2

118614

83

118686

30

119758

20

121255

824

16

MS24693-C280

Purchased

No

110

Each

48.0000

2

8

MS24693-C280

Screw

**

Location

Loc Qty

Loc Code

ST289

25

120498

25

ST310

23

121060

23

8

April-24-12 1:27:12 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Page 6

Work Order ID: 83739

83739

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 24/04/2012

Required Date: 08/05/2012

Start Qty: 4.00

Required Qty: 4.00

D2806-1

Manufactured No

130

Each

37.0000

Sey *D2806-1*
Bushing

**

Location

Loc Qty

Loc Code

ST018

37

79527

13

82033

24

D2806-3

Manufactured No

130

Each

26.0000

Sey *D2806-3*
Bushing

**

Location

Loc Qty

Loc Code

ST018

26

79528

2

82034

24

D2810-5

Manufactured No

130

Each

16.0000

Sey *D2810-5*
Strut

**

Location

Loc Qty

Loc Code

ST265

16

52034

1

79690

1

81072

8

82256

6

D3396-1

Manufactured No

130

Each

42.0000

Sey *D3396-1*
Spacer

**

Location

Loc Qty

Loc Code

ST041

42

78885

2

82036

40

April-24-12 1:27:13 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 83739

83739

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 24/04/2012

Required Date: 08/05/2012

Start Qty: 4.00

Required Qty: 4.00

AN4C6A

Purchased

No

130

Each

175.0000

AN4C6A

Bolt

**

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

171

116704

2

120423

169

AN4C10A

Purchased

No

130

Each

51.0000

AN4C10A

Bolt

**

Location

Loc Qty

Loc Code

ST356

51

114523

30

120820

11

120840

10

AN5C15A

Purchased

No

130

Each

77.0000

AN5C15A

Bolt

**

Location

Loc Qty

Loc Code

ST338

77

118191

3

120422

30

120833

19

121162

25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 83739

83739

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 24/04/2012

Required Date: 08/05/2012

Start Qty: 4.00

Required Qty: 4.00

AN44C7A

Purchased

No

130

Each

27.0000

Sey
AN44C7A
Eyebolt

**

Location

Loc Qty

Loc Code

ST362

27

111308

17

120872

10

AN4C15A

Purchased

No

130

Each

229.0000

Sey
AN4C15A
Bolt

**

Location

Loc Qty

Loc Code

ST358

229

115835

2

118706

27

120360

200

NAS1515H4

Purchased

No

130

Each

174.0000

Sey
NAS1515H4
Washer

**

Location

Loc Qty

Loc Code

ST277

174

116169

3

117460

1

117735

3

118078

48

118612

9

120120

50

120770

50

121060

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 83739

83739

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 24/04/2012

Required Date: 08/05/2012

Start Qty: 4.00

Required Qty: 4.00

NAS1515H5

Purchased

No

130

Each

193.0000

7

28

**

NAS1515H5

Washer

Location

Loc Qty

Loc Code

FG

25

103286

5

103691

20

GA

100

120449

100

ST277

68

120299

15

120304

53

MS21043-4

Purchased

No

130

Each

1,452.000

4

16

**

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1412

119546

213

120308

199

121162

1000

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83739

Parent Item: D412-630-033

Parent Item Name: Heli Access Step LH Folding

83739

D412-630-033

Start Date: 24/04/2012

Required Date: 08/05/2012

Start Qty: 4.00

Required Qty: 4.00

MS21043-5

Purchased

No

130

Each

638.0000

12

MS21043-5

**

12/5/11

Location

Loc Qty

Loc Code

FG

20

101418

20

ST300

4

112314

4

ST301

614

116548

100

118159

89

119307

25

119537

200

121283

200

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

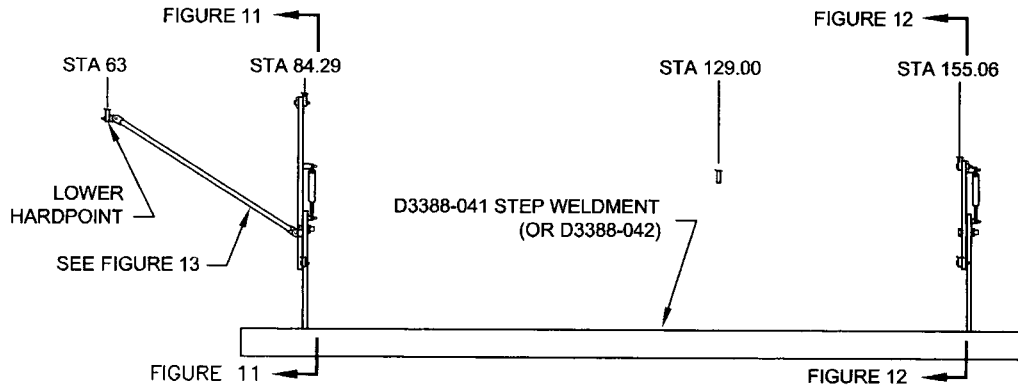
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

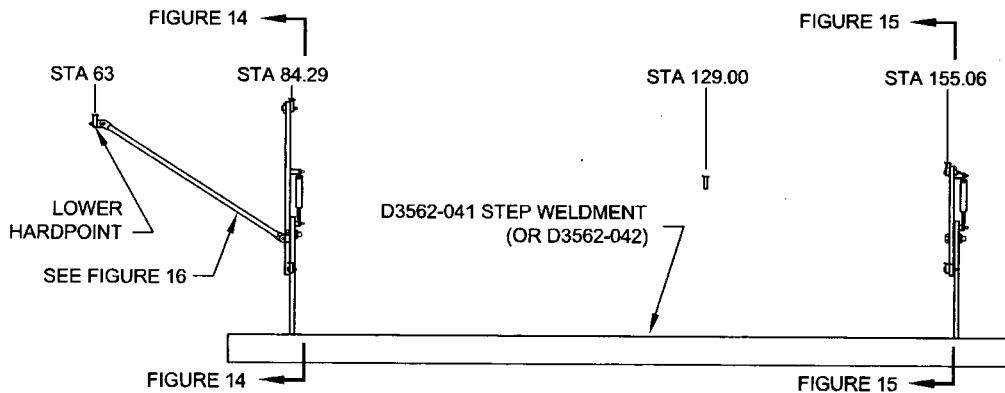
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D412-630-023 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-024 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-033 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-034 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-111 HELI-ACCESS-STEP™ LH, HEAVY DUTY FIXED (SHOWN)
D412-630-112 HELI-ACCESS-STEP™ RH, HEAVY DUTY FIXED (OPPOSITE)

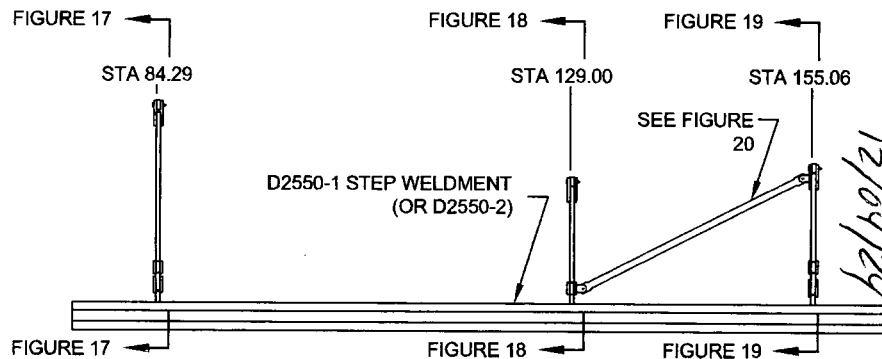


FIGURE 3 – D412-630 Heli-Access-Step™ Installations

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Revision: **M**
 Date: 08.12.12

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 RETURN TO
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 83739
 12/04/24
 MJS

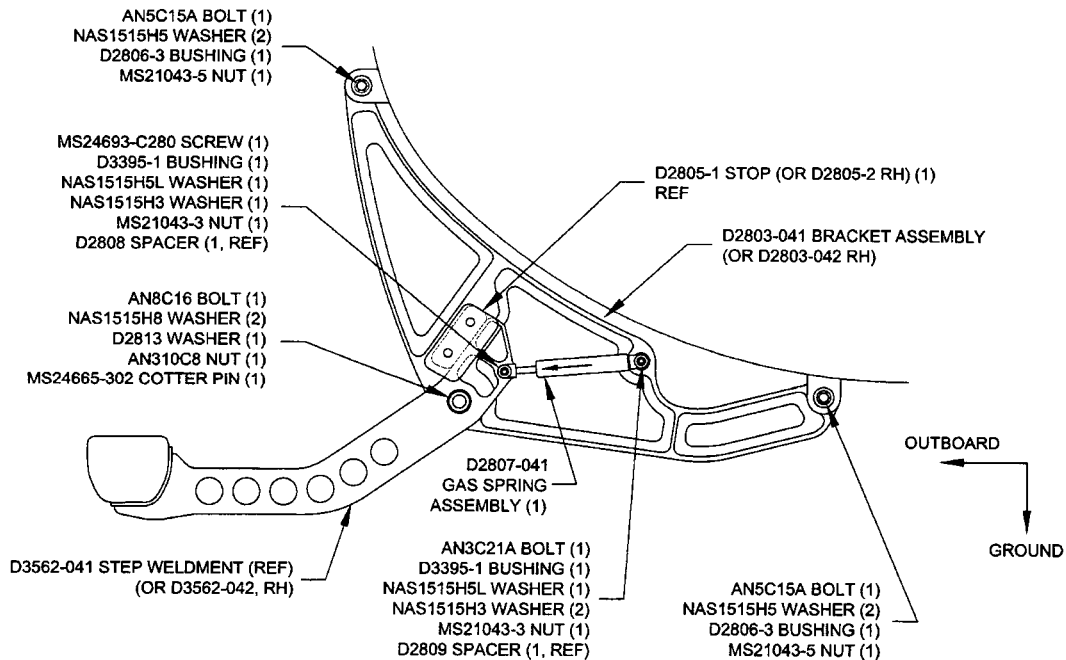
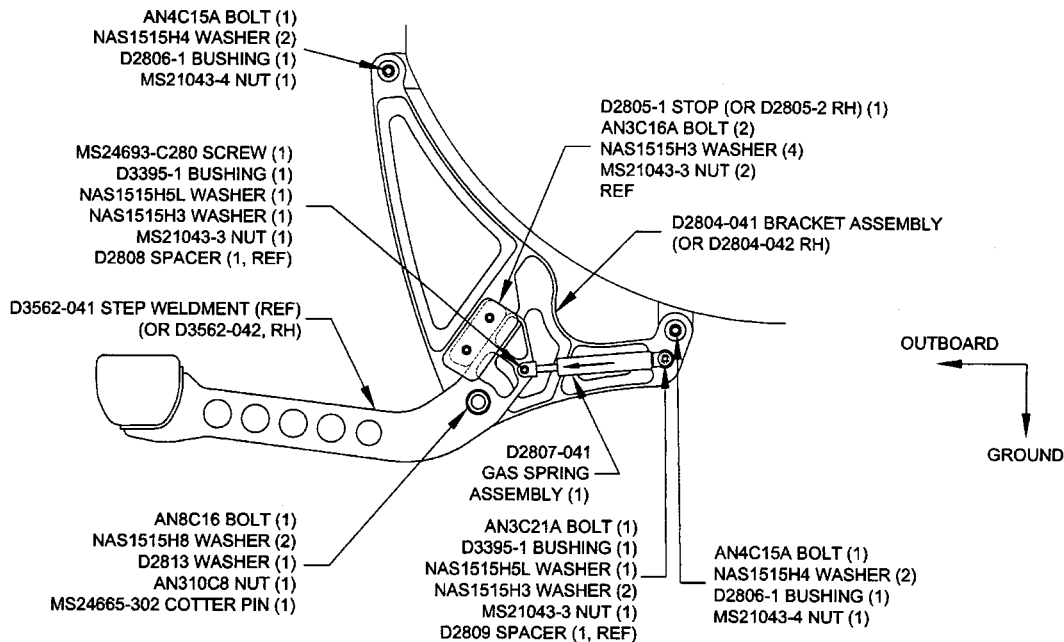
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

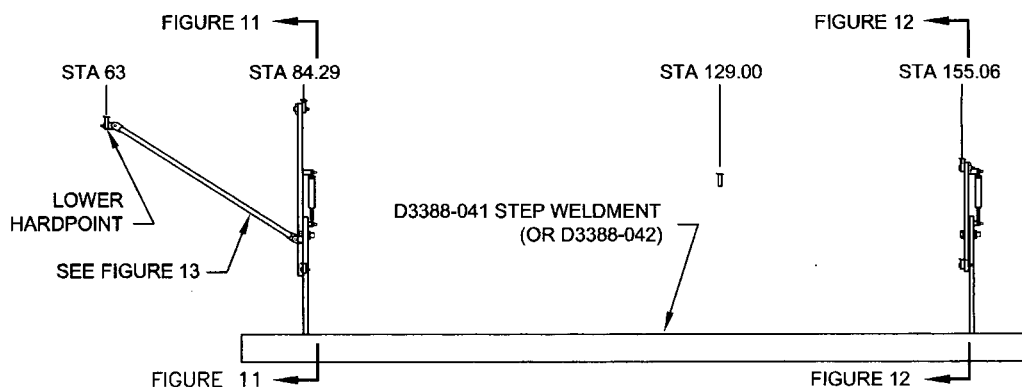
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

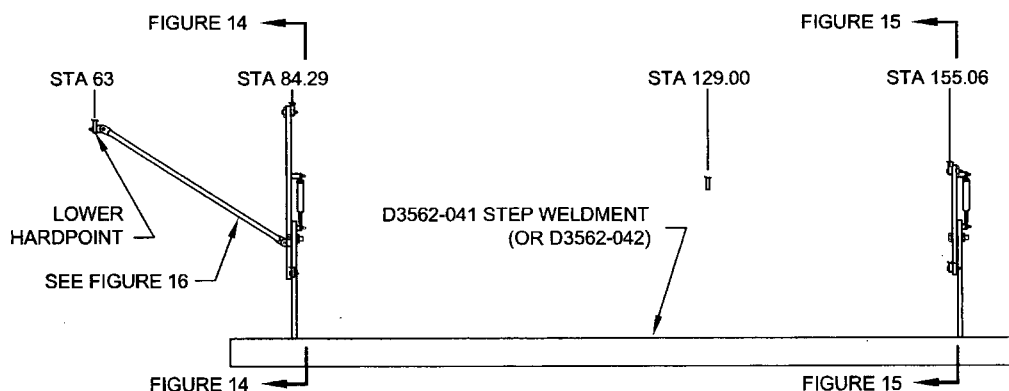
D412-630-033/-034 Heli-Access-Step™ Installation**FIGURE 25-13: STA 84.29 for D412-630-033/-034 Heli-Access-Step™ Installation (View rotated 90° CW)****FIGURE 25-14: STA 155.06 for D412-630-033/-034 Heli-Access-Step™ Installation (View rotated 90° CW)**

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D412-630-023 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-024 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-033 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-034 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-111 HELI-ACCESS-STEP™ LH, HEAVY DUTY FIXED (SHOWN)
D412-630-112 HELI-ACCESS-STEP™ RH, HEAVY DUTY FIXED (OPPOSITE)

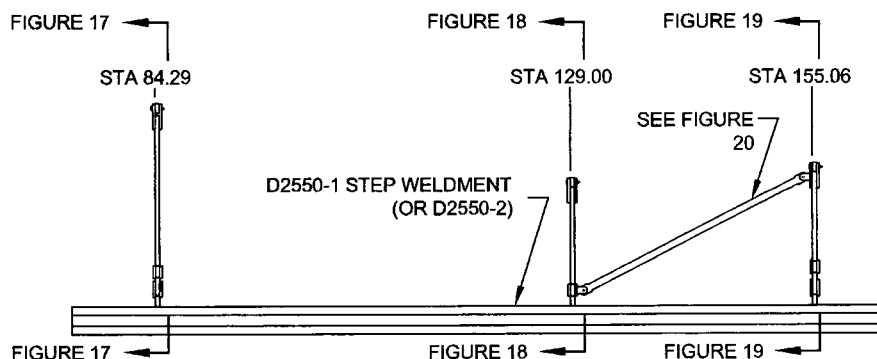


FIGURE 3 – D412-630 Heli-Access-Step™ Installations

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Revision: **M**
 Date: 08.12.12

Qty -033	Qty -034	Qty -243	Qty -244	Part Number	Description
X				D412-630-033	HELI-ACCESS-STEP™ LH (FOLDING)
	X			D412-630-034	HELI-ACCESS-STEP™ RH (FOLDING)
1		X		D412-630-243	STEP ASSEMBLY LH
	1		X	D412-630-244	STEP ASSEMBLY RH
		1	1	D2012-107	CLEVIS
		1		D2803-041	STA 84 BRACKET ASSEMBLY LH
			1	D2803-042	STA 84 BRACKET ASSEMBLY RH
		1		D2804-041	STA 155 BRACKET ASSEMBLY LH
			1	D2804-042	STA 155 BRACKET ASSEMBLY RH
2	2			D2806-1	BUSHING
2	2			D2806-3	BUSHING
		2	2	D2807-041	GAS SPRING ASSEMBLY (WAS D2807)
1	1			D2810-5	STRUT
		2	2	D2813	WASHER
		1		D3562-041	STEP WELDMENT LH
			1	D3562-042	STEP WELDMENT RH
		4	4	D3395-1	BUSHING
2	2			D3396-1	SPACER
		2	2	AN3C21A	BOLT
1	1			AN4C6A	BOLT
1	1			AN4C10A	BOLT
2	2			AN4C15A	BOLT
1	1			AN44-C7A	EYEBOLT
2	2			AN5C15A	BOLT
		2	2	AN8C16	BOLT
		2	2	AN310C8	NUT
		2	2	MS24665-302	COTTER PIN (OR AN380C3-4)
		6	6	NAS1515H3	WASHER
7	7			NAS1515H4	WASHER
7	7			NAS1515H5	WASHER
		4	4	NAS1515H5L	WASHER
		4	4	NAS1515H8	WASHER
		4	4	MS21043-3	NUT
4	4			MS21043-4	NUT
3	3			MS21043-5	NUT
		2	2	MS24693-C280	SCREW (OR MS24694-C565)